



quenchWATER+

Mineral-Infused Drinking Water for the Workplace

Be assured you are serving your employees, customers, and guests great-tasting electrolyte and mineral infused water with quenchWATER+. Our proprietary filtration process also ensures your drinking water is free of contaminants that pose a danger to your health and that cause poor taste or odor.

quenchWATER+ Offered on Quench Q5 & Q7 Series Machines

We offer quenchWATER+, our highest quality drinking water, on our Quench Q5 and Quench Q7 series machines through our state-of-the-art reverse osmosis filtration process.

- **Sediment filter** to remove large particles, like dirt or sand
- **Pre-carbon filter** to reduce chlorine taste and odors
- **NSF-certified Reverse Osmosis (RO) membrane** to remove molecules heavier than water, like salts and fluoride, while reducing heavy metals, like lead
- **Mineral+ filter** adds minerals, electrolytes, and alkalinity
- **Finishing polishing filter** is the last step, perfecting the taste

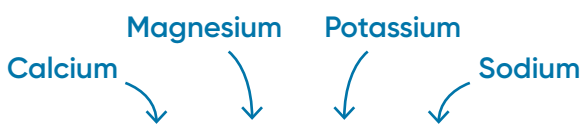
The resulting drinking water is crisp, clean, revitalizing, alkaline quenchWATER+.

quenchWATER+ Mineral Additives

The RO system creates the cleanest water but also removes minerals that are naturally occurring in the water. We created the Mineral+ filter to add a proprietary blend of calcium, magnesium, sodium, and potassium back to the water in a controlled environment. The Mineral+ filter promotes alkalinity by increasing the pH level of municipal water. Studies have suggested that drinking alkaline water allows the body to absorb water more readily and hydrate faster, as well as promote a host of other bodily functions.

The electrolytes and minerals from the quenchWATER+ produce a revitalizing, refreshing, hydrating mineral water with a smooth mouthfeel.

Quench's Mineral+ filter adds the following minerals to produce quenchWATER+



Sediment filter



Pre-carbon filter



Carbon filter

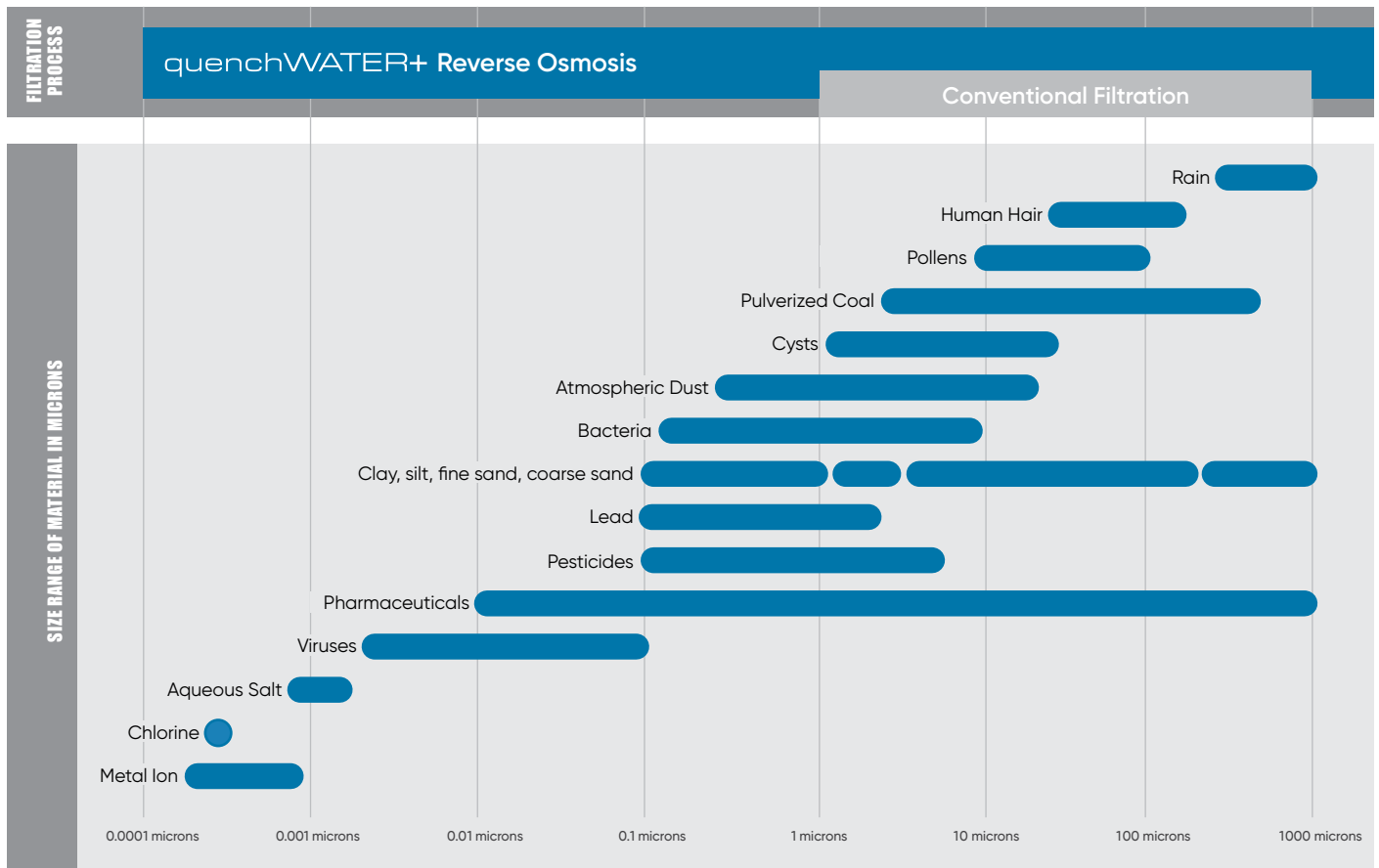


Mineral+ filter

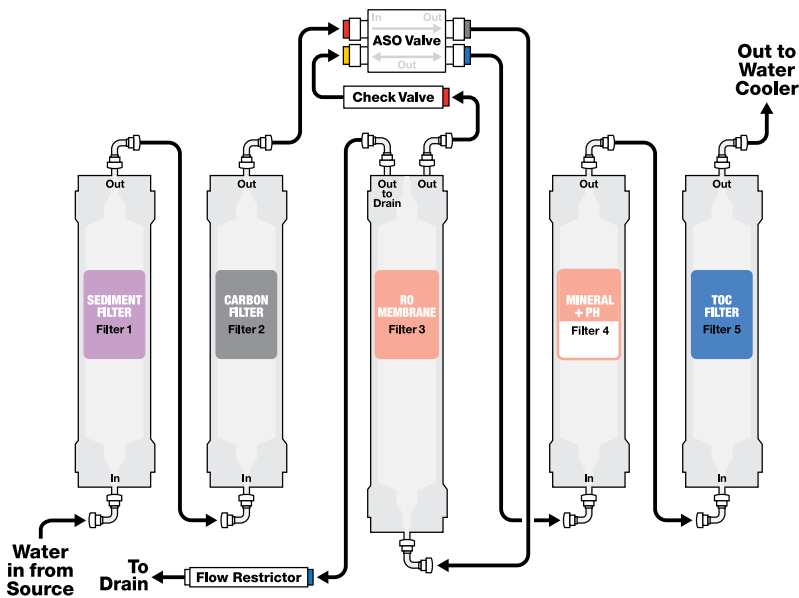


Polishing filter

quenchWATER+ Filtration Chart



Reverse Osmosis Filtration: The Best Filtration for quenchWATER+



Sediment filter removes large contaminants and dissolved solids larger than 10 microns like rust, dust, clay, and pipe residue. (Certified to NSF/ANSI standard 42 for Material Safety)

Pre-Carbon filter removes anything larger than 5 microns. Certified to reduce chlorine, including taste and odor.

Reverse Osmosis (RO) membrane uses a state-of-the-art 0.0001 micron membrane to reduce metals, arsenic, barium, cadmium, chromium, copper, turbidity, fluoride, radium 226/228, selenium, pharmaceuticals, lead, and salts. (RO element is certified for the manufacturer to NSF/ANSI Standard 58)

Mineral+ filter adds essential electrolytes and minerals to the pure reverse osmosis water. The water absorbs calcium, magnesium, potassium, sodium, and other beneficial minerals by flowing over ceramic mineral balls in the sterile environment of the filter to produce the signature taste of quenchWATER+. (FDA- and NSF-certified)

Final Polishing filter uses carbon and fine coconut husk fibers to polish the water before it reaches your glass.